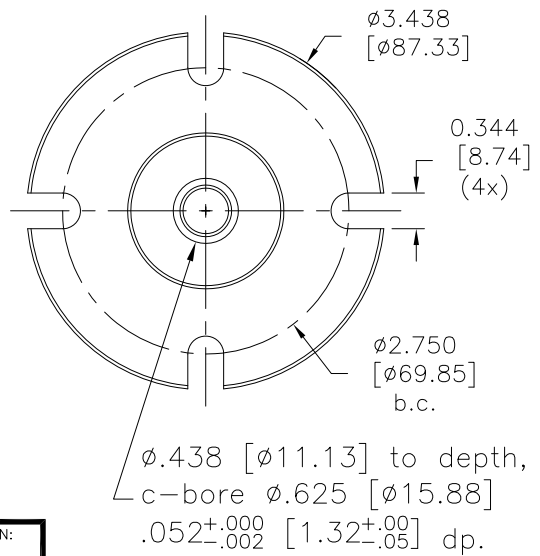
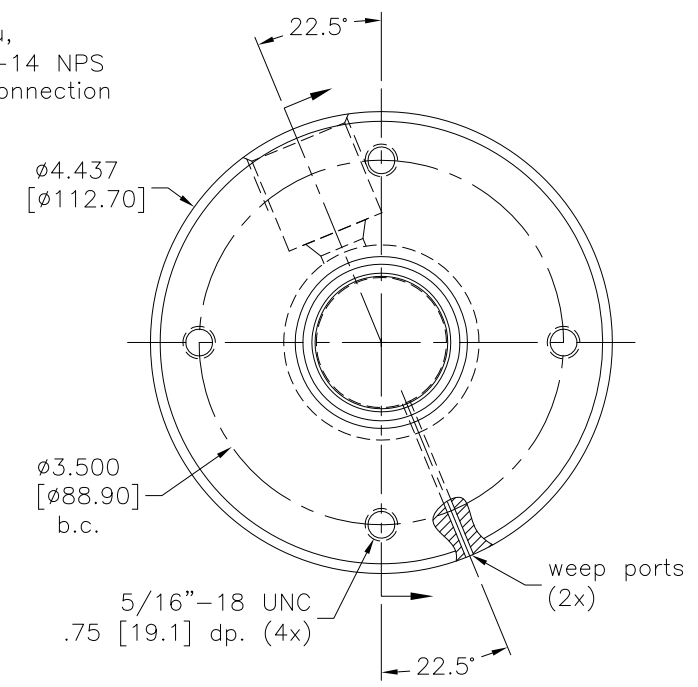
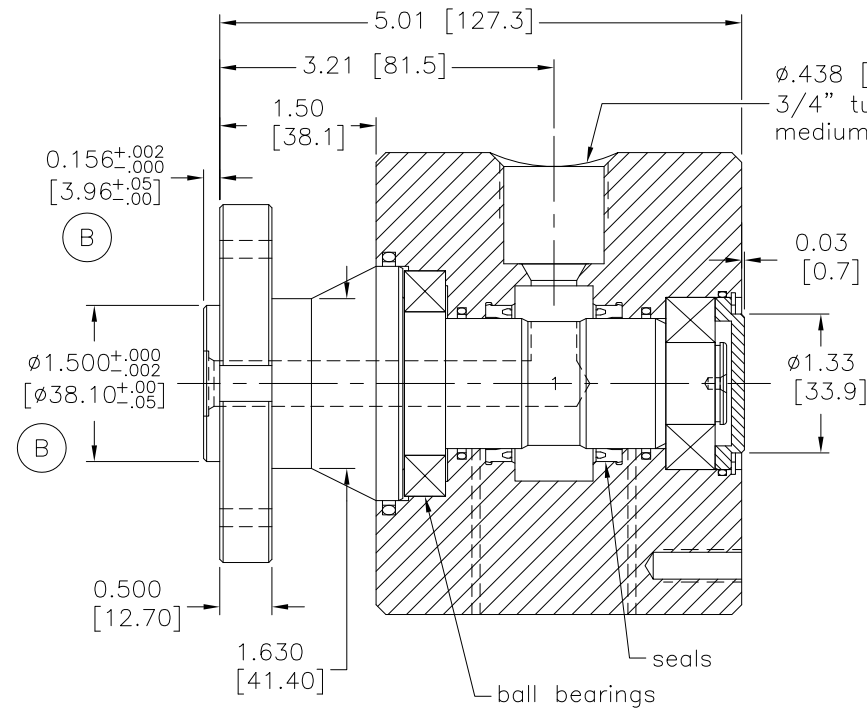
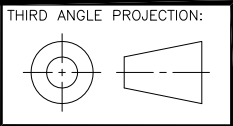


Rev:	Date	By	Chk	Description
A.1	11/23/11	PJE	DJB	ECO 0011
B	11/23/11	PJE	DJB	ECO 0012



Notes:

1. Union will be rotated for seal break-in and static hydraulic fluid tested.
2. Media must be filtered, clean and free of abrasive content or reduced union life will result.
3. Maximum operational pressure is 15,000 PSI during rotation\* and 20,000 PSI static. Maximum proof test pressure rating is 30,000 PSI.  
\*Contact DSTI for details.



Drawn	TCB	3/4/11
Checked	PJE	11/23/11
Checked	DJB	11/26/11

TOLERANCE EXCEPT AS NOTED	
X.X	$\pm .125$
X.XX	$\pm .015$
X.XXX	$\pm .005$
ANGLES	$\pm 0.5^\circ$

CUSTOMER APPROVAL/DATE:

SHAFT MTL/PLTING:  
17-4 SSSL  
H900 40-47 Rc  
TDC

CUSTOMER:  
STOCK

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HOUSING MTL/PLTING:  
17-4 SSSL  
H1150 28-37 Rc

P/N:  
HPS-4510  
REV:  
B