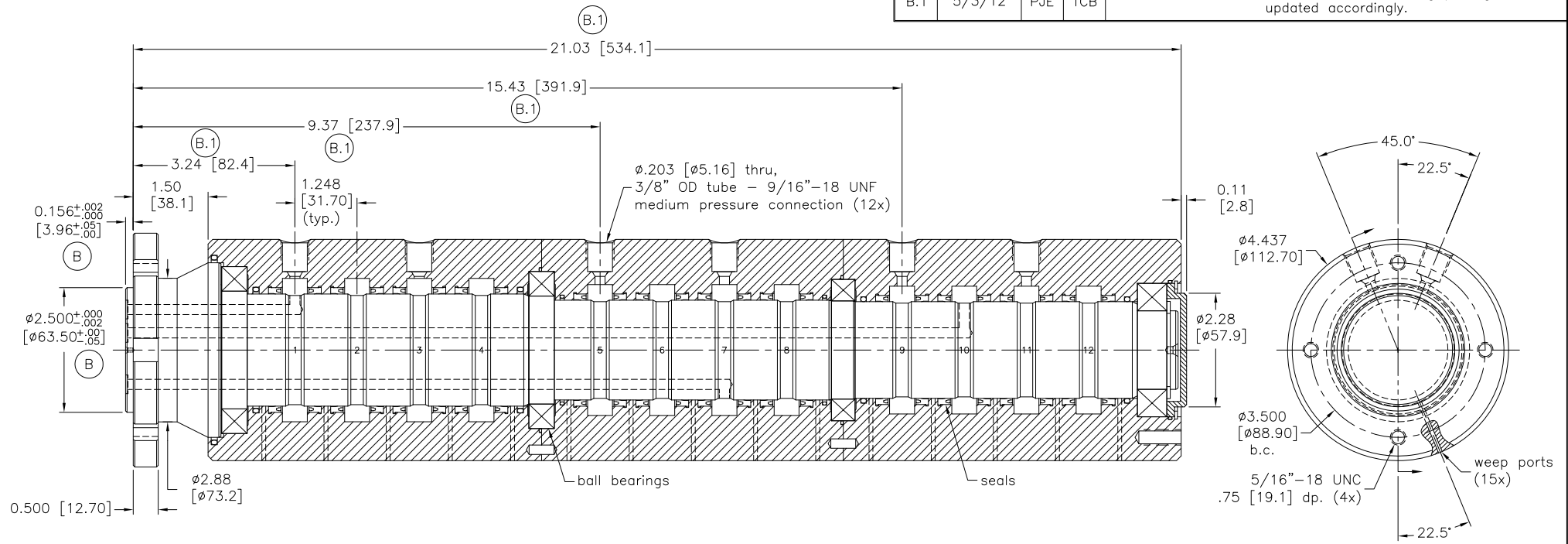
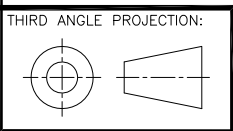
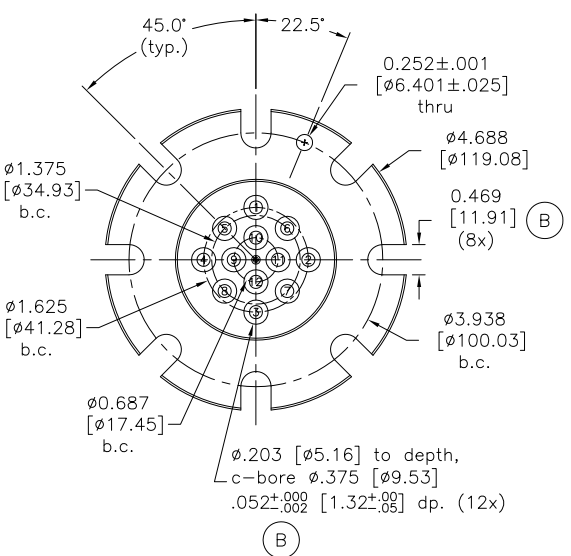


Rev:	Date	By	Chk	Description
A.1	11/23/11	PJE	DJB	ECO 0011
B	11/23/11	PJE	DJB	ECO 0012
B.1	5/3/12	PJE	TCB	Increased OAL from 20.99 to 21.03. Housing porting locations updated accordingly.



Notes:

1. Union will be rotated for seal break-in and static hydraulic fluid tested.
2. Media must be filtered, clean and free of abrasive content or reduced union life will result.
3. Maximum operational pressure is 15,000 PSI during rotation* and 20,000 PSI static. Maximum proof test pressure rating is 30,000 PSI.
*Contact DSTI for details.



CUSTOMER APPROVAL/DATE:

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Drawn	TCB	3/7/11
Checked	RAW	3/18/11
Checked	PJE	11/23/11

TOLERANCE EXCEPT AS NOTED	
X.X	±.125
X.XX	±.015
X.XXX	±.005
ANGLES	± 0.5°

SHAFT MTL/PLTING:
17-4 SSSL
H900 40-47 Rc
TDC

HOUSING MTL/PLTING:
17-4 SSSL
H1150 28-37 Rc

CUSTOMER: STOCK

P/N: HPS-43120

REV: B.1